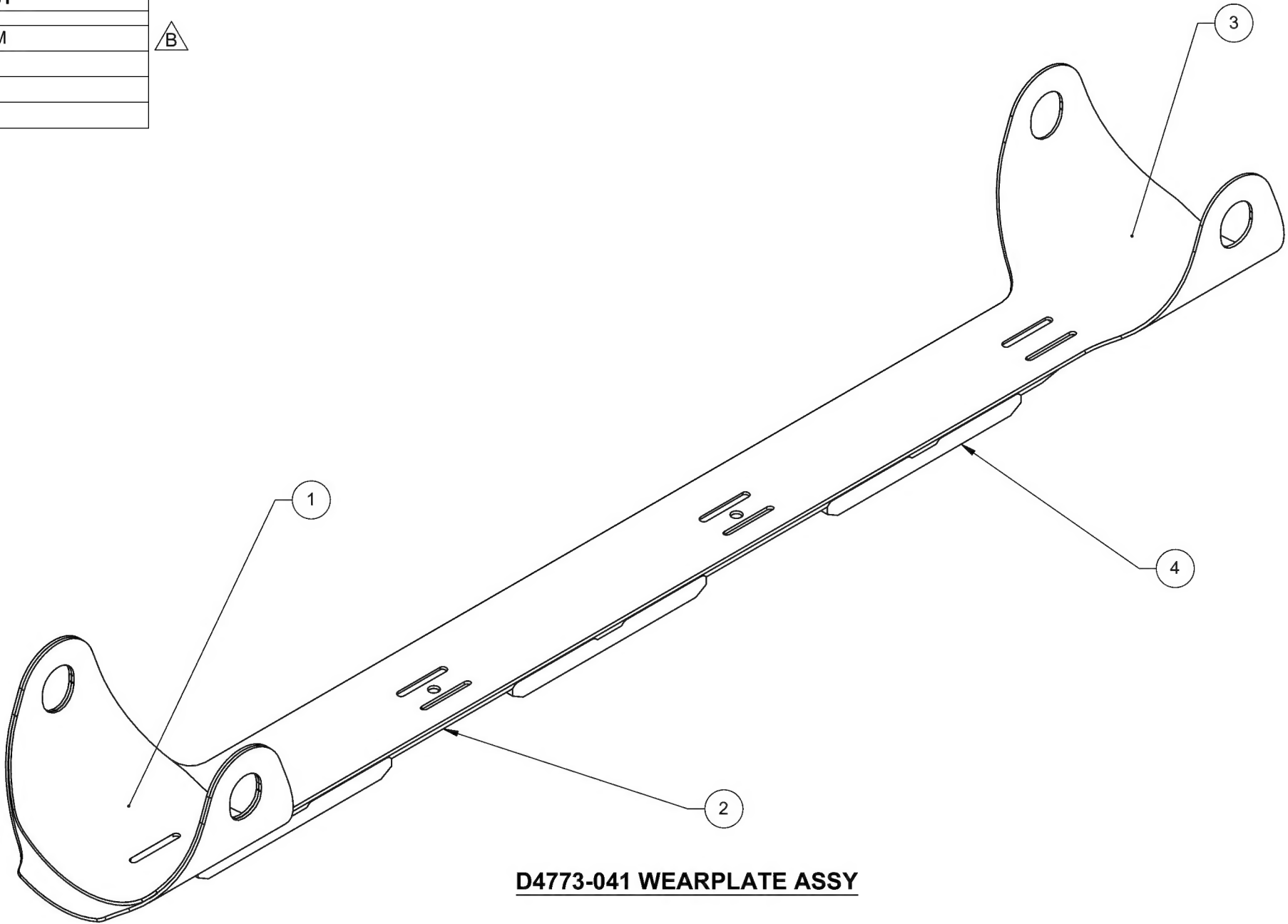
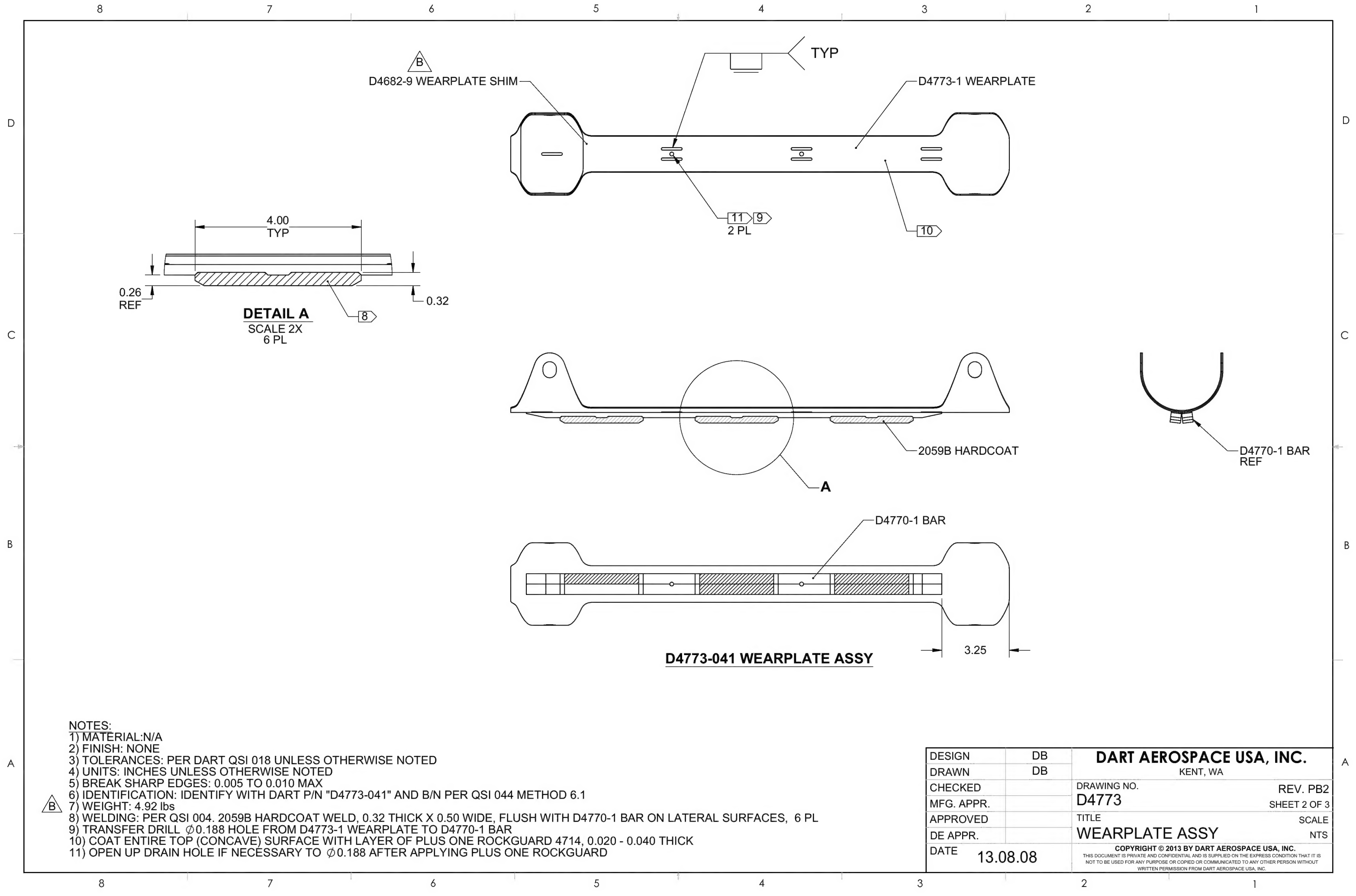


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4773-041	WEARPLATE ASSY
1	1	D4682-9	WEARPLATE SHIM
2	2	D4770-1	BAR
3	1	D4773-1	WEARPLATE
4	A/R	2059B	HARDCOAT



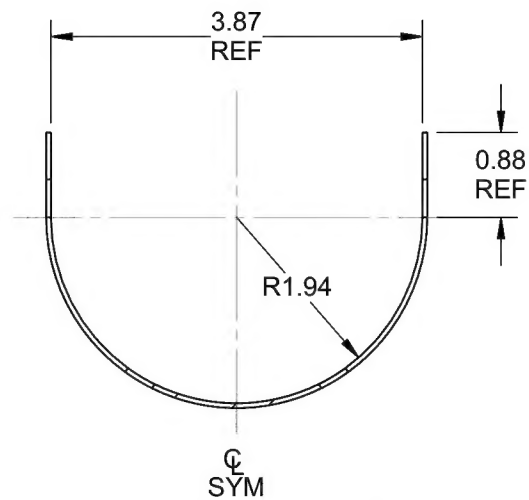
D4773-041 WEARPLATE ASSY

B	D4682-9 WAS D4682-3, THRU HOLES NOW SLOTS, VARIOUS DIMENSIONAL CHANGES. UPDATED PART WEIGHTS.	DB	13.08.08
A	NEW ISSUE	AP	13.02.13
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	<b>DART AEROSPACE USA, INC.</b> KENT, WA	
DRAWN	DB		
CHECKED		DRAWING NO.	REV. PB2
MFG. APPR.		<b>D4773</b>	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>WEARPLATE ASSY</b>	NTS
DATE	13.08.08	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

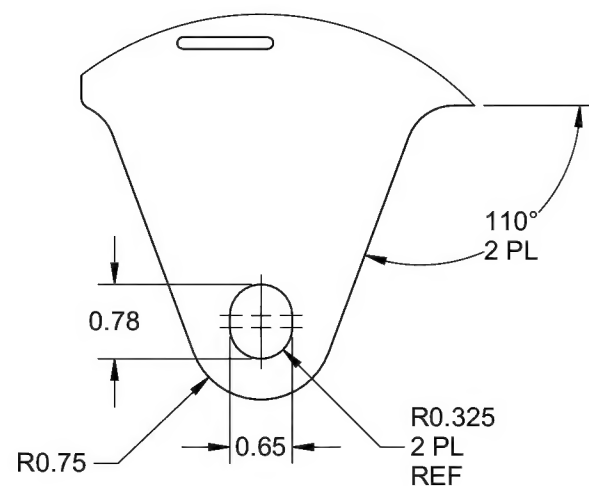


- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4773-041" AND B/N PER QSI 044 METHOD 6.1
  - 7) WEIGHT: 4.92 lbs
  - 8) WELDING: PER QSI 004. 2059B HARDCOAT WELD, 0.32 THICK X 0.50 WIDE, FLUSH WITH D4770-1 BAR ON LATERAL SURFACES, 6 PL
  - 9) TRANSFER DRILL  $\phi 0.188$  HOLE FROM D4773-1 WEARPLATE TO D4770-1 BAR
  - 10) COAT ENTIRE TOP (CONCAVE) SURFACE WITH LAYER OF PLUS ONE ROCKGUARD 4714, 0.020 - 0.040 THICK
  - 11) OPEN UP DRAIN HOLE IF NECESSARY TO  $\phi 0.188$  AFTER APPLYING PLUS ONE ROCKGUARD

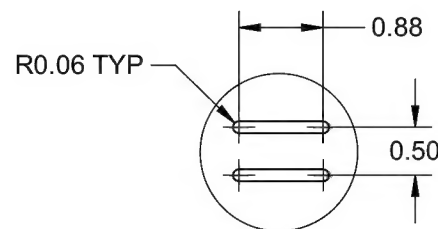
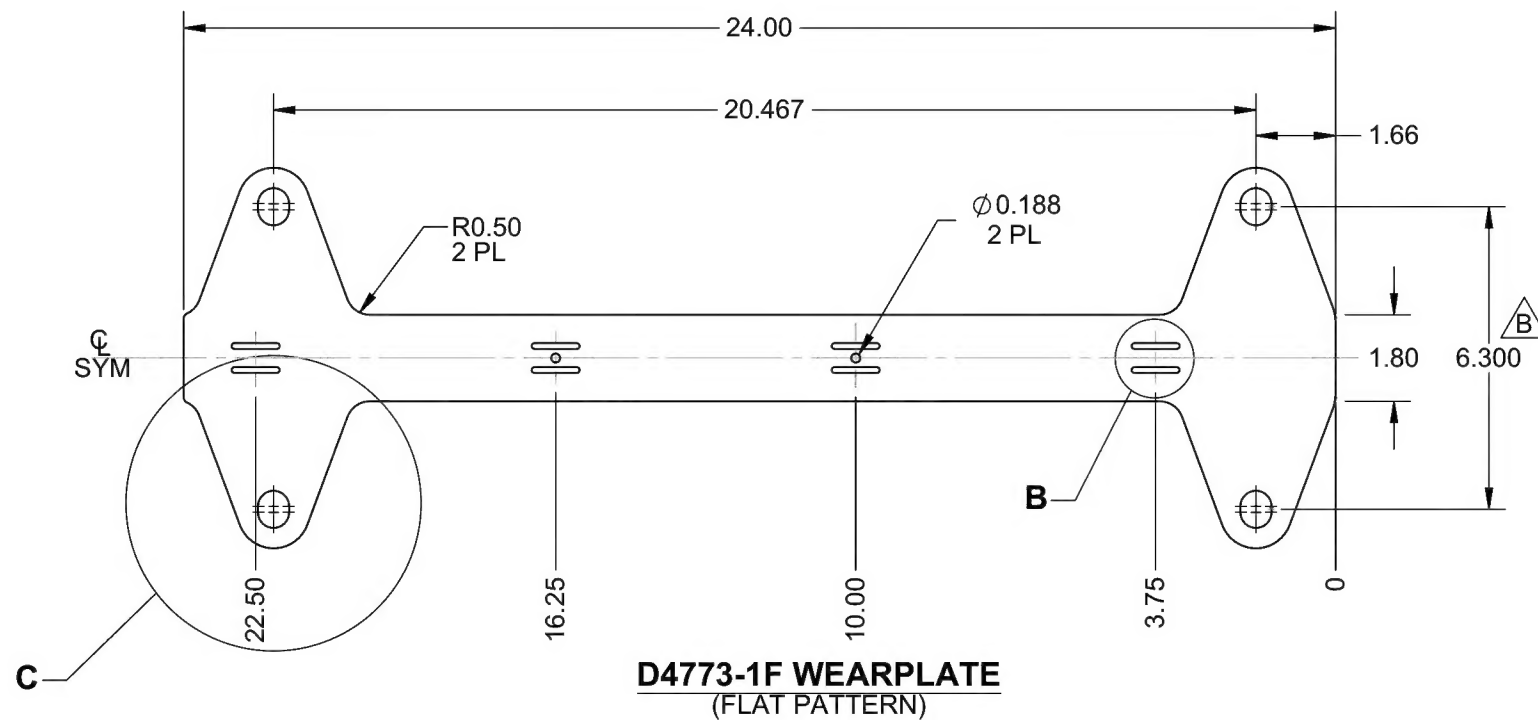
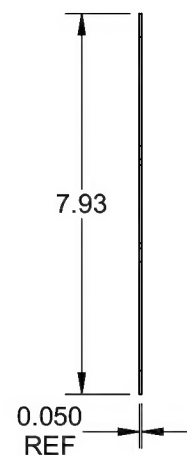
DESIGN	DB	<b>DART AEROSPACE USA, INC.</b> KENT, WA	
DRAWN	DB		
CHECKED		DRAWING NO.	REV. PB2
MFG. APPR.		<b>D4773</b>	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>WEARPLATE ASSY</b>	NTS
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**SECTION D-D** [8]  
SCALE 2X



**DETAIL C** [B]  
SCALE 2X  
4 PL



**DETAIL B**  
SCALE 2X  
4 PL

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240 18 GAUGE 0.050 THICK (REF DART SPEC. M304S18GA)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 0.97 lbs
  - 8) IT IS ACCEPTABLE TO OVERBEND D4773-1 UP TO 2 DEG OR UNDERBEND UP TO 5 DEG

DESIGN	DB	<b>DART AEROSPACE USA, INC.</b> KENT, WA	
DRAWN	DB		
CHECKED		DRAWING NO. <b>D4773</b>	REV. PB2 SHEET 3 OF 3
MFG. APPR.		TITLE <b>WEARPLATE ASSY</b>	SCALE NTS
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DE APPR.			
DATE	13.08.08		